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SECTION

CLUTCH

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PRECAUTIONS

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SERVICE INFORMATION

PRECAUTIONS

Precaution for Supplemental Restraint System (SRS) "AIR BAG" and "SEAT BELT PRE-TENSIONER"

INFOID:000000001375288

The Supplemental Restraint System such as "AIR BAG" and "SEAT BELT PRE-TENSIONER", used along with a front seat belt, helps to reduce the risk or severity of injury to the driver and front passenger for certain types of collision. This system includes seat belt switch inputs and dual stage front air bag modules. The SRS system uses the seat belt switches to determine the front air bag deployment, and may only deploy one front air bag, depending on the severity of a collision and whether the front occupants are belted or unbelted. Information necessary to service the system safely is included in the SRS and SB section of this Service Manual.

WARNING:

- To avoid rendering the SRS inoperative, which could increase the risk of personal injury or death in the event of a collision which would result in air bag inflation, all maintenance must be performed by an authorized NISSAN/INFINITI dealer.
- Improper maintenance, including incorrect removal and installation of the SRS, can lead to personal injury caused by unintentional activation of the system. For removal of Spiral Cable and Air Bag Module, see the SRS section.
- Do not use electrical test equipment on any circuit related to the SRS unless instructed to in this Service Manual. SRS wiring harnesses can be identified by yellow and/or orange harnesses or harness connectors.

Service Notice or Precaution

INFOID:000000001375289

- Use recommended brake fluid when adding fluid to the clutch reservoir tank. Refer to [MA-19, "Fluids and Lubricants"](#).
- Do not reuse fluid drained from clutch system.
- Do not splash brake fluid on painted areas.
- Use new brake fluid to clean or wash all parts of master cylinder and operating cylinder.
- Do not use mineral oils such as gasoline or kerosene. It will ruin the rubber parts of the hydraulic system.
- If transaxle assembly is removed from the vehicle, always replace CSC (Concentric slave cylinder). Return CSC to original position to remove transaxle assembly. Dust on clutch disc sliding parts may damage CSC seal and may cause clutch fluid leakage.
- Do not disassemble clutch master cylinder and CSC.

WARNING:

After cleaning clutch disc, clean it with a dust collector. Do not use compressed air.

PREPARATION

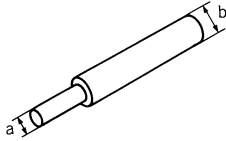
< SERVICE INFORMATION >

PREPARATION

Special Service Tool

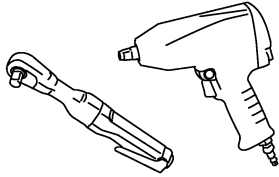
INFOID:0000000001375290

The actual shapes of Kent-Moore tools may differ from those of special service tools illustrated here.

Tool number (Kent-Moore No.) Tool name	Description
ST20050240 (—) Diaphragm spring adjusting wrench	Adjusting unevenness of diaphragm spring of clutch cover
 ZZA0508D	
KV30101000 (—) Clutch aligning bar	Installing clutch cover and clutch disc a: 15.9 mm (0.626 in) dia. b: 19.8 mm (0.780 in) dia.
 ZZA1178D	

Commercial Service Tool

INFOID:0000000001375291

Tool name	Description
Power tool	Loosening bolts and nuts
 PBIC0190E	

NOISE, VIBRATION AND HARSHNESS (NVH) TROUBLESHOOTING

< SERVICE INFORMATION >

NOISE, VIBRATION AND HARSHNESS (NVH) TROUBLESHOOTING

NVH Troubleshooting Chart

INFOID:000000001375292

Use the chart below to help you find the cause of the symptom. The numbers indicate the order of the inspection. If necessary, repair or replace these parts.

Reference page		SUSPECTED PARTS (Possible cause)																XX-XX, *****
		CL-5	CL-8	EM-207 EM-302	CL-11	CL-13												
		CLUTCH PEDAL (Inspection and adjustment)	CLUTCH LINE (Air in line)	ENGINE MOUNTING (Loose)	CSC (Concentric slave cylinder) (Worn, dirty or damaged)	CLUTCH DISC (Out of true)	CLUTCH DISC (Runout is excessive)	CLUTCH DISC (Lining broken)	CLUTCH DISC (Dirty or burned)	CLUTCH DISC (Oily)	CLUTCH DISC (Worn out)	CLUTCH DISC (Hardened)	CLUTCH DISC (Lack of spline grease)	DIAPHRAGM SPRING (Damaged)	DIAPHRAGM SPRING (Out of tip alignment)	PRESSURE PLATE (Distortion)	FLYWHEEL (Distortion)	
Symptom	Clutch grabs/chatters			1			2			2	2	2			2			
	Clutch pedal spongy		1															
	Clutch noisy				1													
	Clutch slips	1								2	2			3		4	5	
	Clutch does not disengage	1	2			5	5	5	5	5			5	6	6	7		

CLUTCH PEDAL

< SERVICE INFORMATION >

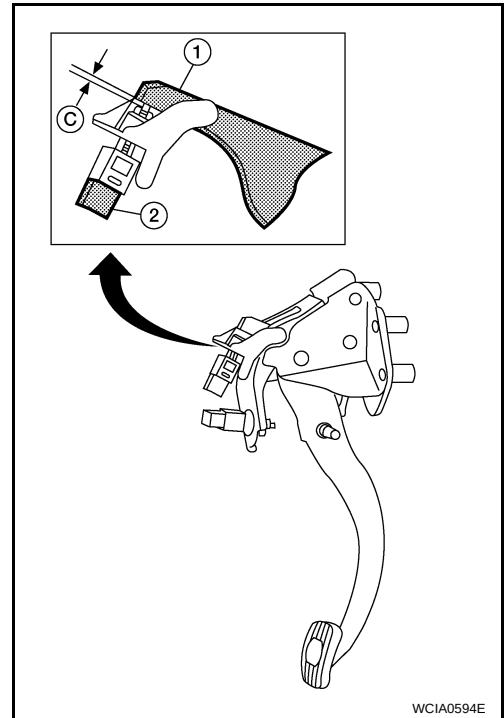
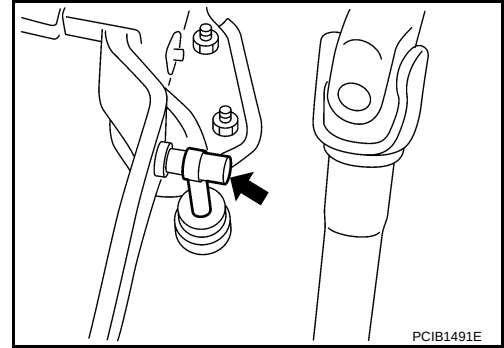
CLUTCH PEDAL

On-vehicle Inspection and Adjustment

INFOID:000000001375293

1. Check to see if the master cylinder rod end moves freely. It should not be bound by the clutch pedal.
 - a. If the rod end does not move freely, check that the ASCD switch, if equipped, is not applying pressure to the clutch pedal causing the rod end to bind. To adjust, disconnect the ASCD switch electrical connector and turn the ASCD switch.
 - b. Connect the ASCD switch electrical connector, if equipped.
 - c. Verify that the master cylinder rod end moves freely. It should not be bound by the clutch pedal.
 - d. If the rod end does not move freely, remove the rod end and check for deformation or damage on the rod end. Leave the rod end removed for step 2.
2. Check the clutch pedal stroke for free range of movement.
 - a. With the master cylinder rod end removed, manually move the pedal up and down to determine if it moves freely.
 - b. If any sticking is noted, replace the clutch pedal assembly. Re-verify that the master cylinder rod end moves freely.
3. Adjust clutch interlock switch (1) position so that clearance between clutch pedal (2) and thread end of clutch interlock switch (1), with clutch pedal fully depressed, is within specification (C).

Clearance C : 0.74 - 1.96 mm (0.0291 - 0.0772 in)

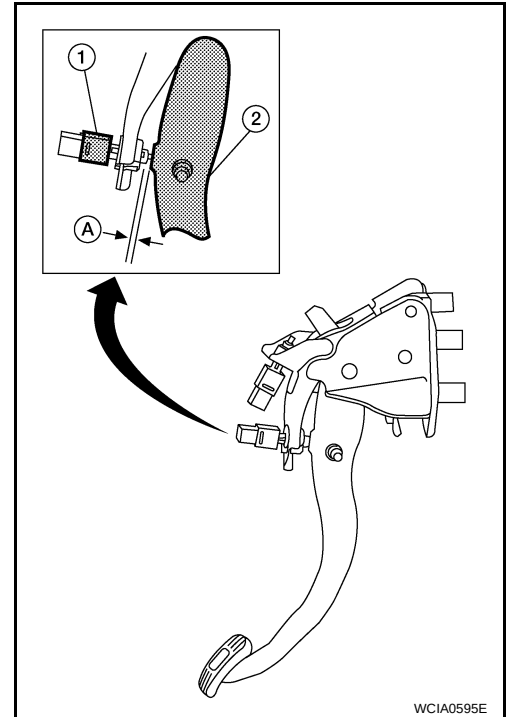


CLUTCH PEDAL

< SERVICE INFORMATION >

4. Adjust ASCD clutch switch (1), if equipped. Position so that clearance between clutch pedal (2) and thread end of ASCD clutch switch (1), with clutch pedal fully released, is within specification (A).

Clearance A : 0.74 - 1.96 mm (0.0291 - 0.0772 in)



5. Check the clutch hydraulic system components (clutch master cylinder, clutch operating cylinder, clutch withdrawal lever and clutch release bearing) for sticking or binding.
 - a. If any sticking or binding is noted, repair or replace the related parts as necessary.
 - b. If any hydraulic system repair was necessary, bleed the clutch hydraulic system. Refer to [CL-8, "Air Bleeding Procedure"](#).

NOTE:

Do not use a vacuum assist or any other type of power bleeder on this system. Use of a vacuum assist or power bleeder will not purge all of the air from the system.

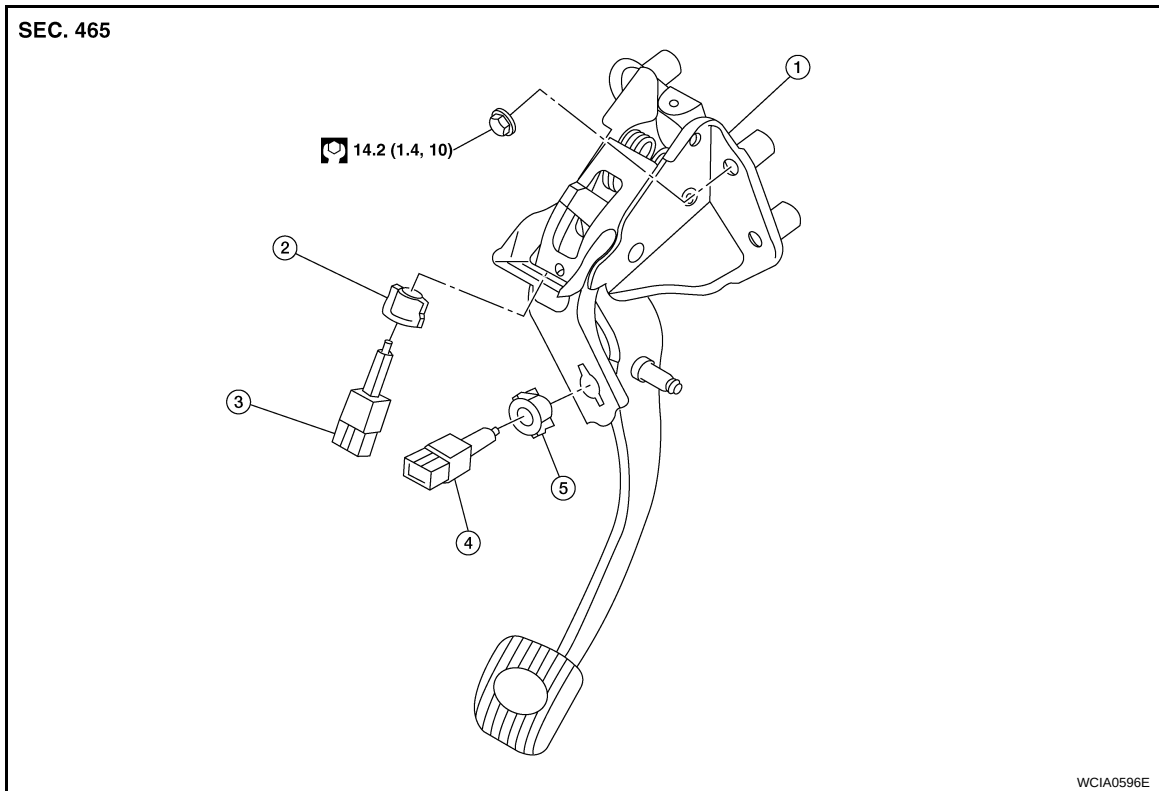
Removal and Installation

INFOID:000000001375294

COMPONENTS

CLUTCH PEDAL

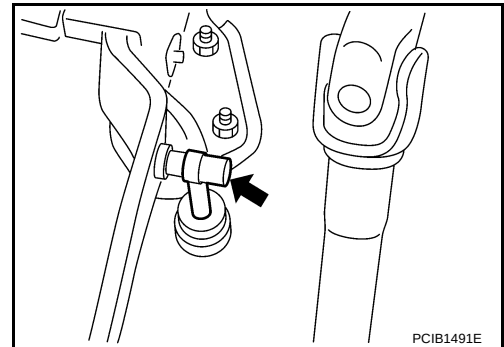
< SERVICE INFORMATION >



- | | | |
|--------------------------|-------------|----------------------------|
| 1. Clutch pedal assembly | 2. Lock nut | 3. Clutch interlock switch |
| 4. ASCD clutch switch | 5. Lock nut | |

REMOVAL

1. Remove instrument lower finisher. Refer to [IP-11, "Removal and Installation"](#).
2. Disconnect clutch interlock switch and ASCD clutch switch harness connectors, if equipped.
3. Remove clutch switch harness clamp from clutch pedal assembly.
4. Disconnect master cylinder rod end from clutch pedal lever.
5. Remove clutch pedal assembly nuts, and then remove clutch pedal assembly.



INSPECTION AFTER REMOVAL

Check clutch pedal for bend, damage or a cracked weld. If bend, damage or a cracked weld is found, replace clutch pedal assembly.

INSTALLATION

Installation is in the reverse order of removal.

- After installing the clutch switches, adjust the switch positions. Refer to [CL-5, "On-vehicle Inspection and Adjustment"](#).

CLUTCH FLUID

< SERVICE INFORMATION >

CLUTCH FLUID

Air Bleeding Procedure

INFOID:000000001375295

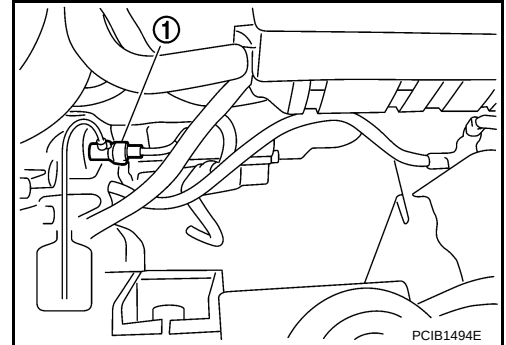
NOTE:

Do not use a vacuum assist or any other type of power bleeder on this system. Use of a vacuum assist or power bleeder will not purge all the air from the system.

CAUTION:

- Carefully monitor fluid level in reservoir tank during bleeding operation.
- Keep painted surface of body and other parts free of clutch fluid. If it spills, wipe up immediately and wash the affected area with water.
- First bleed the air from the operating cylinder air bleed valve (1) and then from the bleed connector air bleed valve.

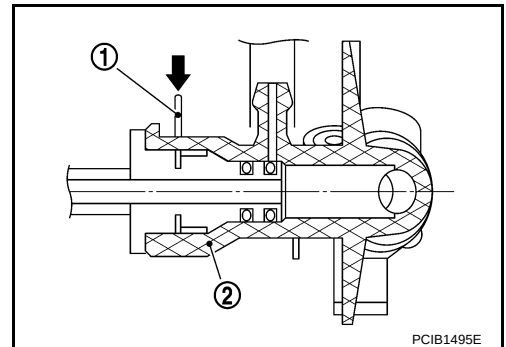
1. Connect a transparent vinyl tube and container to the air bleeder valve on the clutch operating cylinder.
2. Fill reservoir tank with new clutch fluid.
3. Depress and release the clutch pedal slowly and fully 15 times at an interval of 2 to 3 seconds.
4. With pedal depressed, continue the bleeding procedure.



5. Push the lock pin (1) of the bleeding connector (2) into the locked position.

CAUTION:

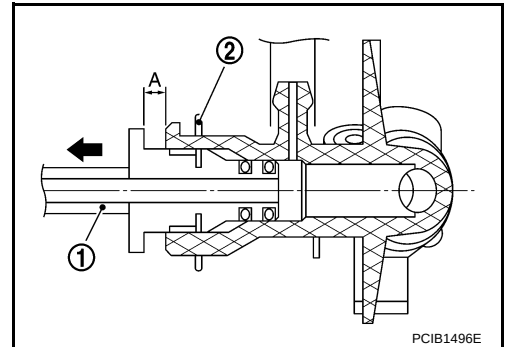
Hold it to prevent releasing clutch tube from bleeding connector (2) when fluid pressure is applied in the tube.



6. Slide clutch tube (1) in the direction of the arrow as shown, then bleed the air from the tube.

Dimension A : 5 mm (0.20 in)

7. Return clutch tube (1) and lock pin (2) to their original positions.
8. Release clutch pedal and wait for 5 seconds.
9. Repeat steps 2 to 8 until no bubbles are observed in the clutch fluid.



CLUTCH MASTER CYLINDER

< SERVICE INFORMATION >

CLUTCH MASTER CYLINDER

Removal and Installation

INFOID:000000001375296

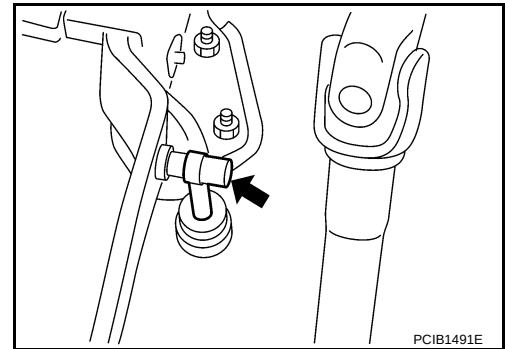
REMOVAL

1. Remove the battery, battery tray and brackets. Refer to [PG-6, "Removal and Installation"](#).
2. Remove the air cleaner and air duct. Refer to [EM-154, "Removal and Installation"](#) (MR18DE) or [EM-269, "Removal and Installation"](#) (K9K).
3. Use one of the following methods to remove hose from master cylinder.
 - Drain clutch fluid from reservoir tank and remove hose.
 - Remove hose from master cylinder. Immediately plug hose and reservoir tank to prevent clutch fluid from dripping.

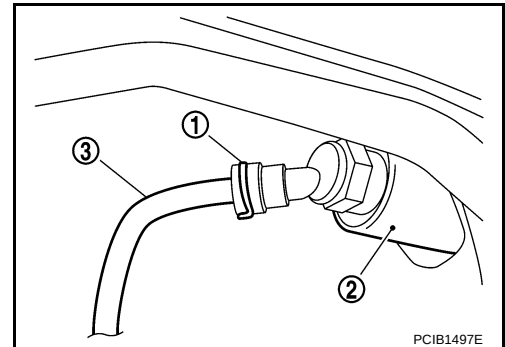
CAUTION:

Do not spill clutch fluid onto painted surfaces. If it spills, wipe up immediately and wash the affected area with water.

4. Remove master cylinder rod end from clutch pedal assembly.



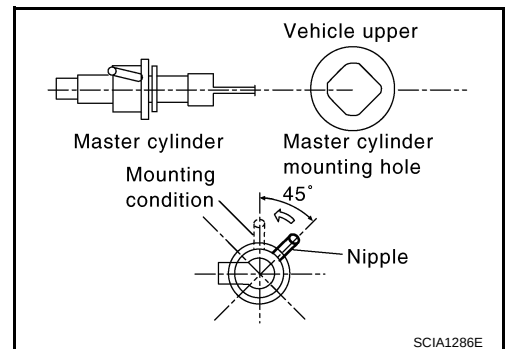
5. Remove lock pin (1) from connector of master cylinder (2) and separate clutch tube (3).



6. Rotate master cylinder clockwise by 45° and remove from the vehicle.

INSTALLATION

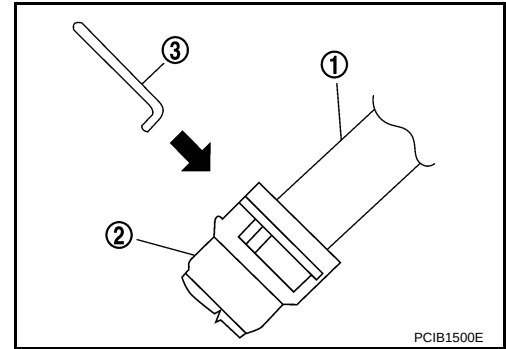
1. Tilt master cylinder clockwise by 45° and insert it in the mounting hole. Rotate counterclockwise to secure it. At this time, nipple is in the up position.
2. Install master cylinder rod end to clutch pedal.



CLUTCH MASTER CYLINDER

< SERVICE INFORMATION >

3. Install clutch tube (1) fully into connector of master cylinder (2).
4. Install lock pin (3) fully into connector of master cylinder (2).
5. Fill with new clutch fluid and bleed air from the system. Refer to [CL-8, "Air Bleeding Procedure"](#).
6. After completing this procedure, inspect clutch pedal operation. Refer to [CL-5, "On-vehicle Inspection and Adjustment"](#).
7. Installation of the remaining components is in the reverse order of removal.



CSC (CONCENTRIC SLAVE CYLINDER)

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CSC (CONCENTRIC SLAVE CYLINDER)

Removal and Installation

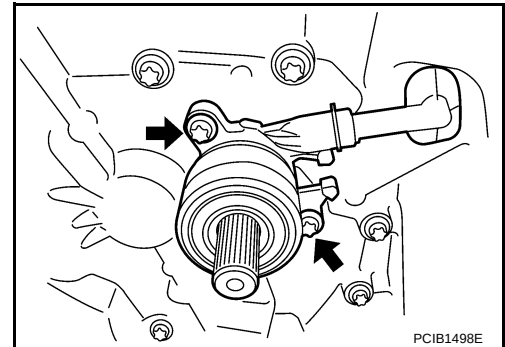
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CAUTION:

- If transaxle assembly is removed from the vehicle, always replace CSC (Concentric slave cylinder). Return CSC insert to original position to remove transaxle assembly. Dust on clutch disc sliding parts may damage CSC seal and may cause clutch fluid leakage.
- Keep painted surface of the body and other parts free of clutch fluid. If it spills, wipe up immediately and wash the affected area with water.

REMOVAL

1. Remove transaxle assembly. Refer to [TM-633. "Removal and Installation"](#) (5MT) or [TM-681. "Removal and Installation"](#) (6MT).
2. Remove CSC bolts and the CSC from clutch housing.



INSTALLATION

Installation is in the reverse order of removal.

CAUTION:

After installation, bleed the air from the clutch hydraulic system. Refer to [CL-8. "Air Bleeding Procedure"](#).

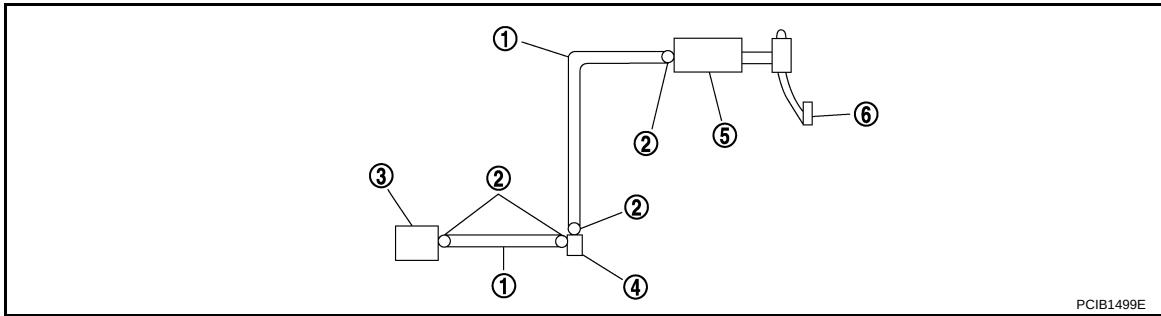
CLUTCH PIPING

< SERVICE INFORMATION >

CLUTCH PIPING

Removal and Installation

INFOID:000000001375298



- | | | |
|------------------|---------------------------|-----------------|
| 1. Clutch tube | 2. Clutch tube lock pin | 3. CSC |
| 4. Clutch damper | 5. Clutch master cylinder | 6. Clutch pedal |

Carefully observe the following steps during clutch tube removal and installation.

CAUTION:

Do not spill clutch fluid onto painted surfaces. If it spills, wipe up immediately and wash the affected area with water.

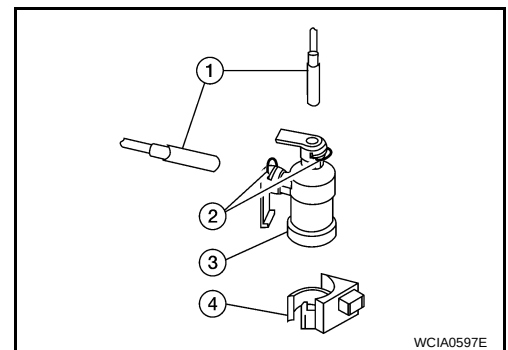
REMOVAL

1. Remove the battery, battery tray and brackets. Refer to [PG-6, "Removal and Installation"](#).
2. Remove the air cleaner and air duct. Refer to [EM-154, "Removal and Installation"](#) (MR18DE) or [EM-269, "Removal and Installation"](#) (K9K).
3. Use one of the following methods to remove hose from clutch master cylinder.
 - Drain clutch fluid from reservoir tank and remove hose.
 - Remove hose from clutch master cylinder. Immediately plug hose and reservoir tank to prevent clutch fluid from dripping.

CAUTION:

Do not spill clutch fluid onto painted surfaces. If it spills, wipe up immediately and wash the affected area with water.

4. Remove clutch tube lock pin from clutch master cylinder.
5. Remove clutch tube lock pin at clutch housing.
6. Remove clutch tube lock pins (2) from clutch damper (3).
7. Remove clutch tube (1) from clutch damper (3).
8. Remove clutch damper (3) from bracket (4).



INSTALLATION

Installation is in the reverse order of removal.

- **Make sure that all tubes are fully installed into connectors.**
- **Make sure that all connector lock pins are fully installed.**
- After installation, bleed the air from the clutch hydraulic system. Refer to [CL-8, "Air Bleeding Procedure"](#).

CLUTCH DISC, CLUTCH COVER AND FLYWHEEL

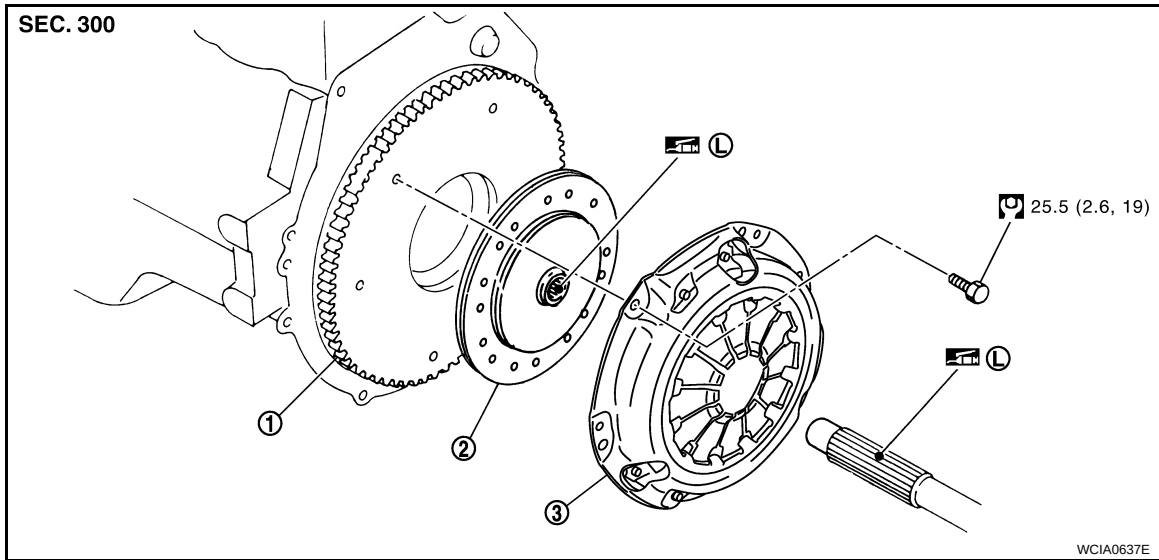
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CLUTCH DISC, CLUTCH COVER AND FLYWHEEL

Removal and Installation

INFOID:000000001375299

COMPONENTS



1. Flywheel 2. Clutch disc *1, *2 3. Clutch cover

Apply lithium-based grease including molybdenum disulphide.

- *1. Do not clean in solvent. *2. When installing, be careful that grease applied to input shaft does not adhere to clutch disc.

CAUTION:

- If transaxle assembly is removed from the vehicle, always replace CSC (Concentric slave cylinder). Return CSC insert to original position to remove transaxle assembly. Dust on clutch disc sliding parts may damage CSC seal and may cause clutch fluid leakage.
- Be careful not to apply any grease to the clutch disc facing, pressure plate surface and flywheel surface.

REMOVAL

1. Remove transaxle assembly from the vehicle. Refer to [TM-633, "Removal and Installation"](#) (5MT) or [TM-681, "Removal and Installation"](#) (6MT).
2. Loosen clutch cover bolts evenly. Then remove clutch cover and clutch disc.

INSPECTION AND ADJUSTMENT AFTER REMOVAL

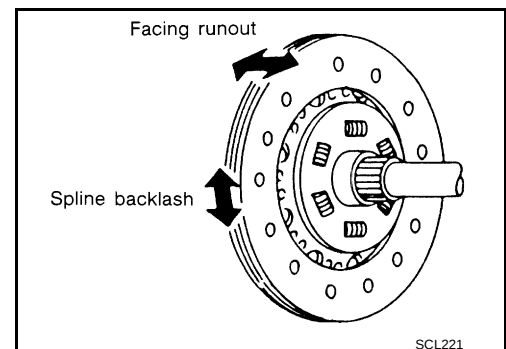
Clutch Disc

- Check clutch disc for backlash of spline and runout of facing.

Maximum backlash of spline : 1.0 mm (0.039 in)
(at outer edge of disc)

Distance of runout check point : 215 mm (8.46 in)
(from hub center)

- Check clutch disc for burns, discoloration or oil or grease leakage. Replace if necessary.
- Measure backlash to clutch disc spline and input shaft spline at the circumference of clutch disc. If outside the specification, replace clutch disc.



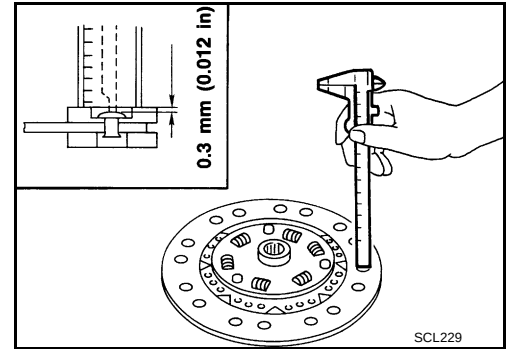
Maximum allowable spline backlash : 1.0 mm (0.039 in)

CLUTCH DISC, CLUTCH COVER AND FLYWHEEL

< SERVICE INFORMATION >

- Use a suitable tool to measure the depth to clutch disc facing rivet heads. If it exceeds the allowable wear limit, replace clutch disc.

Wear limit of facing surface to rivet head : 0.3 mm (0.012 in)



Clutch Cover

Check clutch cover installed on vehicle for unevenness of diaphragm spring toe height.

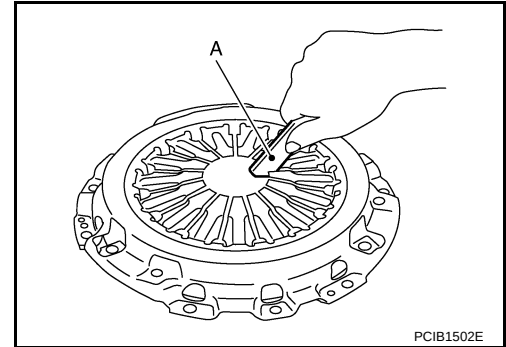
Uneven limit : 0.7 mm (0.028 in) or less

Tool number A : ST20050240 (—)

- If out of limit, adjust the height using Tool (A).
- Check clutch cover thrust ring for wear or breakage. If wear or breakage is found, replace clutch cover assembly.

NOTE:

- Worn thrust ring will generate a beating noise when tapped at the rivet with a suitable tool.
- Broken thrust ring will make a clinking sound when cover is shaken up and down.
- If a trace of burn or discoloration is found on the clutch cover pressure plate to clutch disc contact surface, repair the surface with sandpaper. If surface is damaged or distorted, replace the assembly.

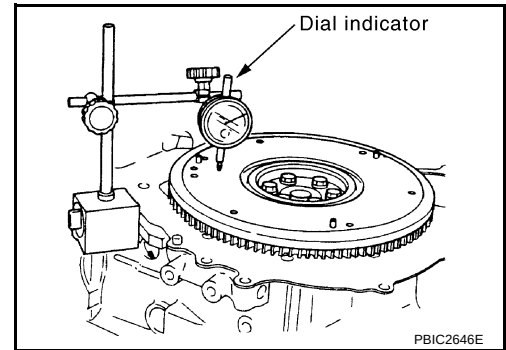


Flywheel Runout

- Check contact surface of flywheel for slight burns or discoloration. Repair flywheel with emery paper.
- Check the flywheel runout. Refer to [EM-219, "Inspection After Disassembly"](#) (MR18DE) or [EM-330, "Inspection"](#) (K9K).

CAUTION:

Measure flywheel outer face (not on knock pin and clutch cover mounting hole).



INSTALLATION

- Clean clutch disc and input shaft splines to remove grease and dust caused by abrasion.
- Apply recommended grease to clutch disc and input shaft splines.

CAUTION:

Be sure to apply grease to the points specified. Otherwise, noise, poor disengagement, or damage to the clutch may result. Excessive grease may cause slip or shudder. If it adheres to CSC seal, it will cause clutch fluid leakage. Wipe off excess grease.

- Install clutch disc using tool.

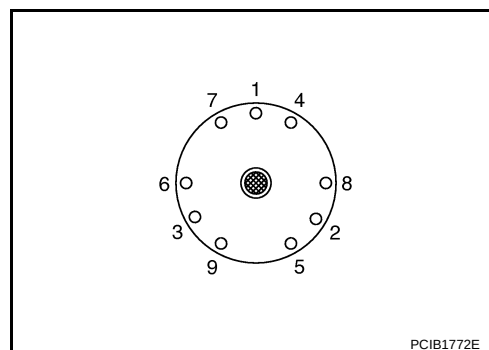
Tool number : KV30101000 (—)

- Install clutch cover. Pre-tighten clutch cover bolts.

CLUTCH DISC, CLUTCH COVER AND FLYWHEEL

< SERVICE INFORMATION >

5. Tighten clutch cover bolts evenly in two steps in the order shown.
6. Install the transaxle, refer to [EM-219. "Inspection After Disassembly"](#) (MR18DE) or [EM-330. "Inspection"](#) (K9K).



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SERVICE DATA AND SPECIFICATIONS (SDS)

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SERVICE DATA AND SPECIFICATIONS (SDS)

Clutch Control System

INFOID:0000000001375300

Type of clutch control	Hydraulic
------------------------	-----------

Clutch Pedal

INFOID:0000000001375301

Clearance "A" between clutch pedal and ASCD switch threaded end while clutch pedal is fully released (if equipped).	0.74 - 1.96 mm (0.0291 - 0.0772 in)
Clearance "C" between clutch pedal and clutch interlock switch threaded end while clutch pedal is fully depressed.	0.74 - 1.96 mm (0.0291 - 0.0772 in)

Clutch Disc

INFOID:0000000001375302

Model	225
Facing size (outer dia. × inner dia. × thickness)	225 mm × 160 mm × 3.2 mm (8.86 in × 6.30 in × 0.126 in)
Thickness of disc assembly with load	7.2 - 7.6 mm (0.283 - 0.299 in) with 5,394 N (550 kg, 1,213 lb)
Runout limit/diameter of the area to be measured	1.0 mm (0.039 in) / 215 mm (8.46 in) dia.
Maximum spline backlash (at outer edge of disc)	1.0 mm (0.039 in)
Wear limit of facing surface to rivet head	0.3 mm (0.012 in)

Clutch Cover

INFOID:0000000001375303

Set-load	5,394 N (550 kg, 1,213 lb)
Diaphragm spring lever height	20 - 22 mm (0.79 - 0.87 in)
Uneven limit diaphragm spring toe height	0.7 mm (0.028 in) or less